

Teledyne Oil-Filled Hose

Custom-Manufactured Hose Assembly System Designed Specifically for Pressure Balanced Oil-Filled Subsea Harnesses – Available in -6, -8, and -12 Sizes

Teledyne ODI Pressure Balanced Oil Filled (PBOF) Hose assemblies are a proven, reliable and economical element in subsea electrical and optical jumpers.

FEATURES

- Filled with non-conductive silicone oil, which acts as a pressure compensator & dielectric
- Conductors (electrical & optical) are loosely housed within the oil-filled assembly
- No metal components to corrode
- Radially compliant to allow for necessary pressure compensation
- Low stretch when under axial tension
- Standard color is high visibility orange (yellow for -6 hose); non-standard colors available by request
- Sturdy and longwearing owing to a **double-walled construction & specially designed support layers**
 - High tensile aramid fiber layer for axial support & a polyester braided layer for radial support
 - Inner elastomeric tube inside of the support layers AND outer, abrasion resistant elastomeric cover encasing the entire hose structure



*Pressure Balanced
Oil-Filled Hoses*

PRODUCT ADVANTAGES

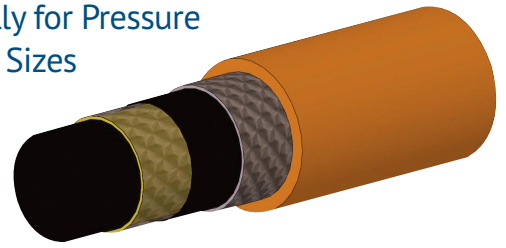
- **Eliminate the need for short run custom cables and accommodate jumper design flexibility**
 - Terminate to a variety of hose end fittings to enable ease of assembly in any combination of connectors or feed-throughs
 - Available in a range of sizes to fit specific conductor/fiber requirements
- **Offer mechanical durability suited to the demands of a long performance life in deep ocean applications**
- **Materially flexible for ease of handling on deck, or subsea by an ROV**
- **Designed and qualified to industry and customer requirements**



TELEDYNE MARINE
Everywhereyoulook™

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TECHNICAL SPECIFICATIONS

Hose to be generally in accordance with SAE J517, TYPE 100R6.

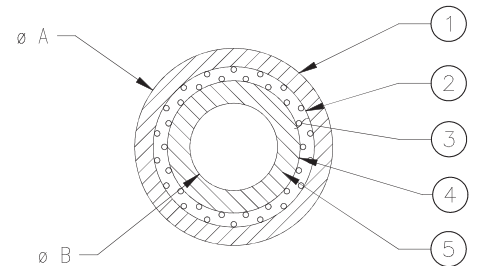
FEATURE	-6 RATING	-8 RATING	-12 RATING
Minimum Bend Radius	3" [76.2]	4" [101.6]	5" [127]
Axial Load			
Maximum Working	300 LB [1334 N]	400 LB [1779 N]	600 LB [2669 N]
Minimum Failure	450 LB [2002 N]	600 LB [2669 N]	1150 LB [5115 N]
Maximum Axial Stretch	2%@ 300 LB [1334 N]	2%@ 400 LB [1779 N]	2%@ 600 LB [2669 N]
Pressure Rating			
Maximum Working	225 PSI [15.51 BAR]	225 PSI [15.51 BAR]	225 PSI [15.51 BAR]
Proof Test	450 PSI [31.03 BAR]	450 PSI [31.03 BAR]	450 PSI [31.03 BAR]
Minimum Burst	900 PSI [62.05 BAR]	900 PSI [62.05 BAR]	900 PSI [62.05 BAR]
Minimum Radial Expansion	15%@ 150 PSI [10.34 BAR]	15%@ 150 PSI [10.34 BAR]	15%@ 150 PSI [10.34 BAR]
Length Change Under Pressure	+0/-1%@ 150 PSI [10.34 BAR]	+0/-1%@ 150 PSI [10.34 BAR]	+0/-1%@ 150 PSI [10.34 BAR]
Fluid Compatibility	Seawater & Silicone Oil	Seawater & Silicone Oil	Seawater & Silicone Oil
Temperature Rating			
Lower Limit	-4°F [-20°C]	-4°F [-20°C]	-4°F [-20°C]
Upper Limit	122°F [+50°C]	122°F [+50°C]	122°F [+50°C]
Hose, Oil Filled Weight/Ft*			
In Air	0.2-0.3 LB/FT [2.92-4.38 N/M]	0.3-0.4 LB/FT [4.38-5.84 N/M]	0.5-0.7 LB/FT [7.30-10.2 N/M]
In Seawater	0.05-0.07 LB/FT [0.73-1.02 N/M]	0.05-0.1 LB/FT [0.73-1.46 N/M]	0.1-0.2 LB/FT [1.46-2.92 N/M]

* Dependent on number of conductors and wire gage.

This hose is to be marked as shown along its length at approx. 12" [304.8] intervals. Dimensions in [] are in millimeters and are for reference only, unless otherwise specified.

DESIGN SPECIFICATIONS

ODHOSE-12	ODHOSE-8	ODHOSE-6	REF.#
Ø1.150 [29.21]	Ø0.850 [21.59]	Ø0.700 [17.78]	ØA
Ø0.625 [15.88]	Ø0.410 [10.41]	Ø0.310 [7.87]	ØB



MATERIAL/LAY-UP	
ITEM	DESCRIPTION
1	Outer Jacket/Cover
2	Radial Reinforcement
3	Insulation
4	Axial Reinforcement
5	Inner Liner/Tube

